

**Vectron International****Filter specification****TFS 134D****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
source impedance (balanced):	200 $\Omega$	
load impedance (balanced):	200 $\Omega$	
Terminating impedance: *		
Input:	258 $\Omega$    -7.2 pF	
Output:	258 $\Omega$    -7.2 pF	

**Characteristics**

Remark:

The reference level for the relative attenuation  $a_{rel}$  of the TFS134D is the minimum of the pass band attenuation. This value is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 134,0 MHz without any tolerance. The values of relative attenuation  $a_{rel}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>	<b>typ. value</b>		<b>tolerance / limit</b>		
<b>Insertion loss</b> (reference level)	$a_e$	14,2 dB	max.	15,5	dB
<b>Nominal frequency</b>	$f_N$			134,0	MHz
<b>Passband</b>	PB		$f_N \pm$	10	MHz
<b>Pass band ripple</b>		0,1 dB	max.	2,0	dB
<b>Bandwidth</b>					
<b>3 dB</b>		22,5 MHz	min.	20	MHz
<b>Relative attenuation</b>	$a_{rel}$				
$f_N - 8,5$ MHz ... $f_N + 8,5$ MHz		2,4 dB	max.	3	dB
$f_N - 50$ MHz ... $f_N - 35$ MHz		45 dB	min.	40	dB
$f_N - 35$ MHz ... $f_N - 25$ MHz		41 dB	min.	30	dB
$f_N - 25$ MHz ... $f_N - 15$ MHz		12 dB	min.	10	dB
$f_N + 15$ MHz ... $f_N + 25$ MHz		12 dB	min.	9	dB
$f_N + 25$ MHz ... $f_N + 35$ MHz		41 dB	min.	30	dB
$f_N + 35$ MHz ... $f_N + 50$ MHz		45 dB	min.	37	dB
<b>Group delay ripple</b> in $f_N \pm 4$ MHz *)	GDR	8 ns	max.	$\pm 8$	ns
<b>Group delay ripple</b> in PB *)	GDR	8 ns	max.	$\pm 9$	ns
<b>Group delay variation</b> (unit to unit)*) **)			max.	$\pm 5$	ns
<b>Return loss</b> within PB		8 dB	min.	6	dB
<b>Input power level</b>			max.	10	dBm
<b>Operating temperature range</b>	OTR			- 40 °C ... + 85 °C	
<b>Storage temperature range</b>				- 45 °C ... + 85 °C	
<b>Temperature coefficient of frequency</b>	$TC_f$ (***)	-94 ppm/K			

\*) time gating window 0 ... 0.5  $\mu$ s

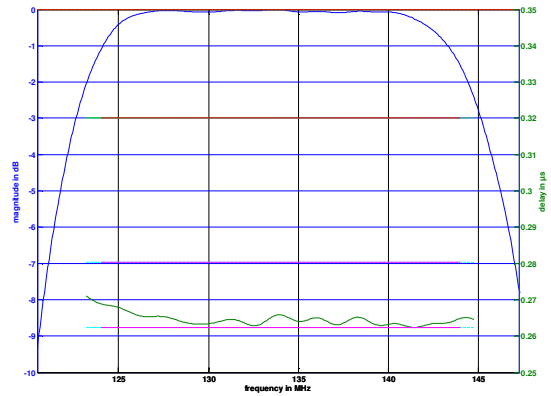
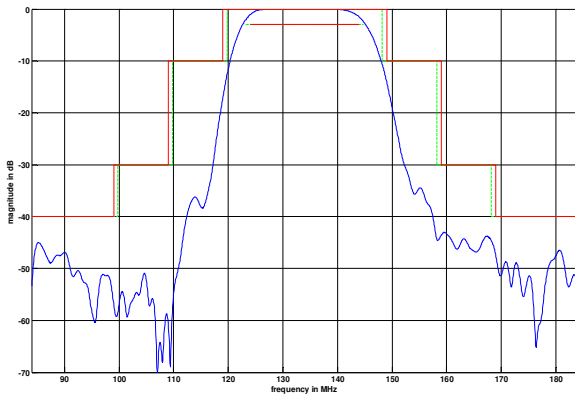
\*\*) Measured at centre frequency, and averaged value to account for unit to unit variation and different bandwidth variants

\*\*\*)  $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{CAT}(\text{MHz})$ .**Generated:****Checked / Approved:**

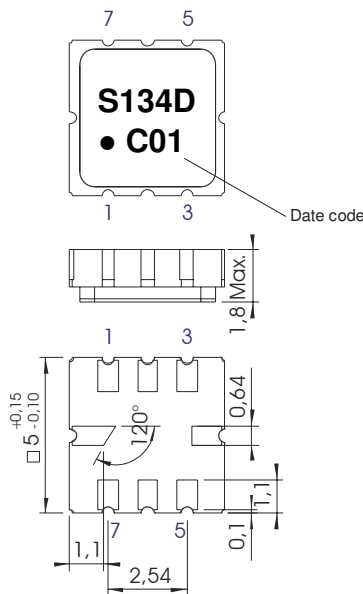
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**Filter characteristic**



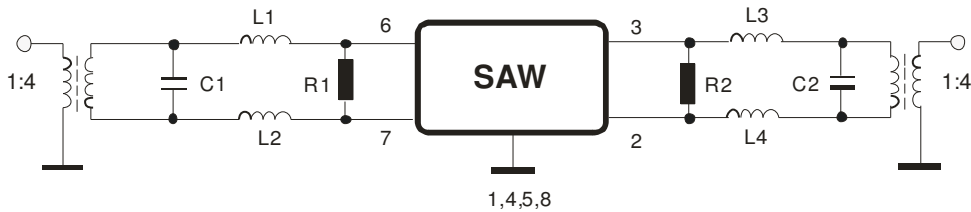
**Construction and pin connection**  
(All dimensions in mm)



- 1 Ground
- 2 Output 2
- 3 Output 1
- 4 Ground
- 5 Ground
- 6 Input 2
- 7 Input 1
- 8 Ground

- Date code: Year + week
- C 2012
  - D 2013
  - E 2014
  - ...

**50 Ω Test circuit**



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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plane, 3 planes;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. ESD MIL-STD-883E using coupling network of ISO 10605 and EN 6100-4-2  
HBM:250V;

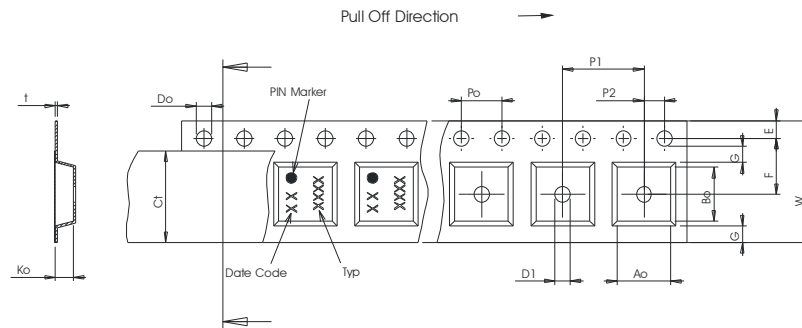
This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

**Packing**

- Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;
- |   |             |
|---|-------------|
| max. pieces of filters per reel:                    | 3000        |
| reel of empty components at start:                  | min. 300 mm |
| reel of empty components at start including leader: | min. 500 mm |
| trailer:  | min. 300 mm |

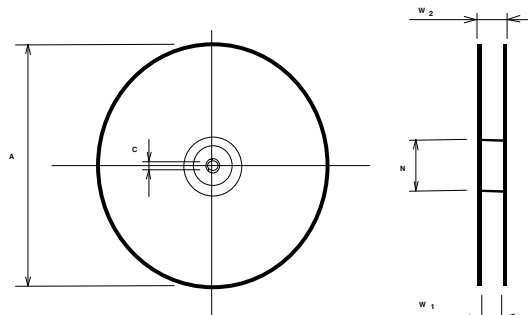
**Tape (all dimensions in mm)**

- W : 12,00
- Po : 4,00
- Do : 1,50
- E : 1,75
- F : 5,50
- G(min) : 0,75
- P2 : 2,00
- P1 : 8,00
- D1(min) : 1,50
- Ao : 5,30
- Bo : 5,30
- Ct : 9,2 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 18,4
- N(min) : 50
- C : 13,0



The minimum bending radius is 45 mm.

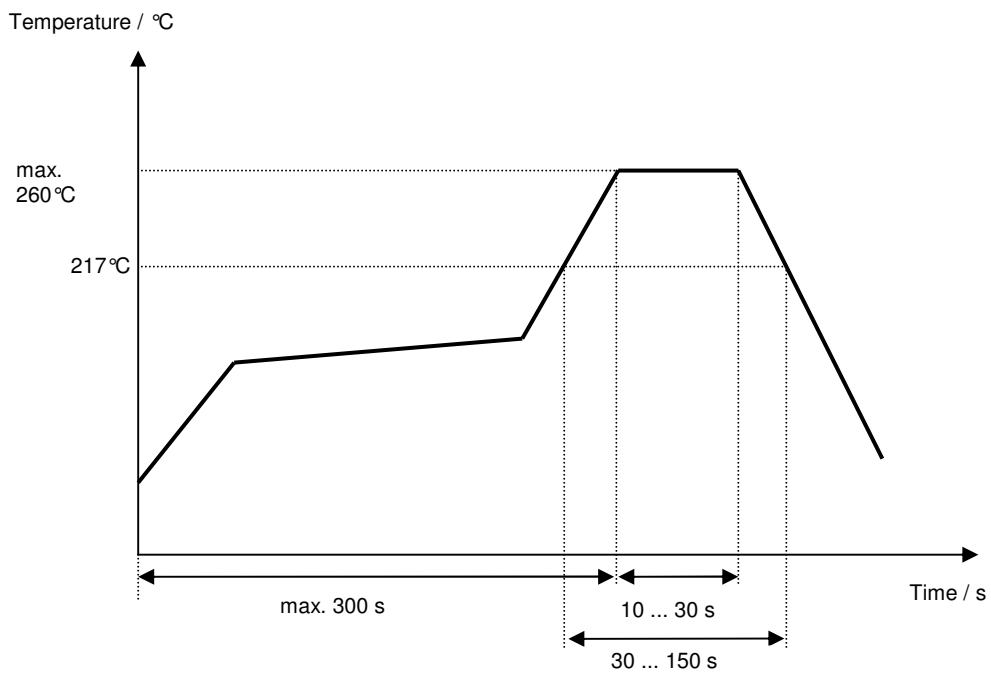
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- Generation of development specification	Chilla	14.02.2011
1.1	- Changed pin connection	Chilla	21.06.2011
1.2	- Created filter specification - Added terminating impedance - Added typical values - Changed triple transit delay - Added filter characteristic - Added test circuit - Changed packing	Chilla	03.01.2012
1.3	- Changed input power level	Chilla	27.03.2012
1.4	- Changed relative attenuation	Chilla	01.06.2012
2.0	- Added time gating window - Removed triple transit level and triple transit delay	Chilla	02.11.2012