

Vectron International**Filter specification****TFS 2535D****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50 Ω	
Output:	50 Ω	

Characteristics

Remark:

The maximum attenuation in the passband is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 2535 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit	
Insertion loss	a_e	2.7	dB	max.	3.3 dB
Nominal frequency	f_N				2535.0 MHz
Passband	PB			$f_N \pm$	35.0 MHz
Passband ripple	p-p	0.3	dB	max.	1.6 dB
Passband variation		1.2	dB	max.	2.0 dB
Absolute attenuation	a_{abs}				
1 MHz ... 225 MHz		33	dB	min.	30 dB
225 MHz ... 2070 MHz		24	dB	min.	20 dB
2070 MHz ... 2170 MHz		38	dB	min.	33 dB
2170 MHz ... 2260 MHz		34	dB	min.	27 dB
2260 MHz ... 2372 MHz		25	dB	min.	18 dB
2372 MHz ... 2450 MHz		22	dB	min.	9 dB
2620 MHz ... 2810 MHz		28	dB	min.	26 dB
2810 MHz ... 2900 MHz		30	dB	min.	27 dB
2900 MHz ... 3300 MHz		23	dB	min.	20 dB
3300 MHz ... 3500 MHz		21	dB	min.	18 dB
VSWR within PB		1.6 : 1		max.	2.0 : 1
Operating temperature range	OTR				- 40 °C ... + 85 °C
Storage temperature range					- 40 °C ... + 85 °C
Temperature coefficient of frequency	TC_f^*	-46	ppm/K		-

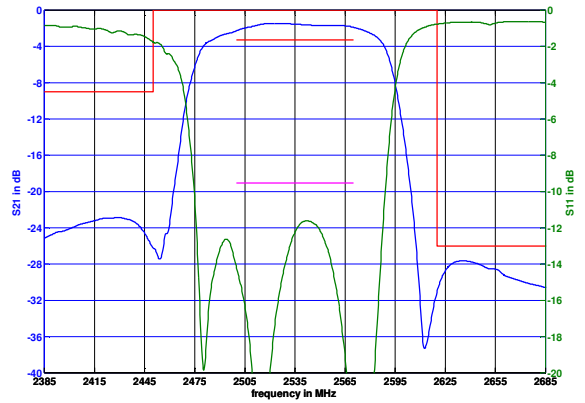
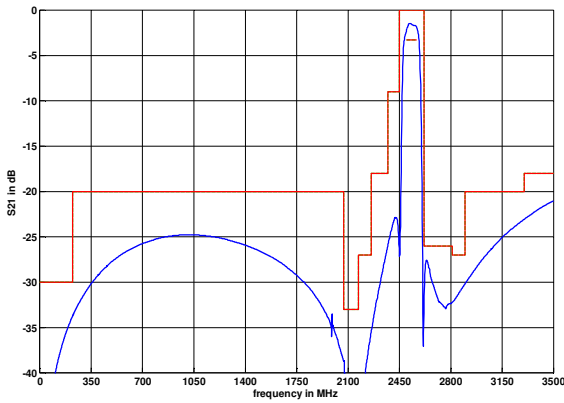
*) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T_0}(\text{MHz})$.

Generated:**Checked / Approved:**

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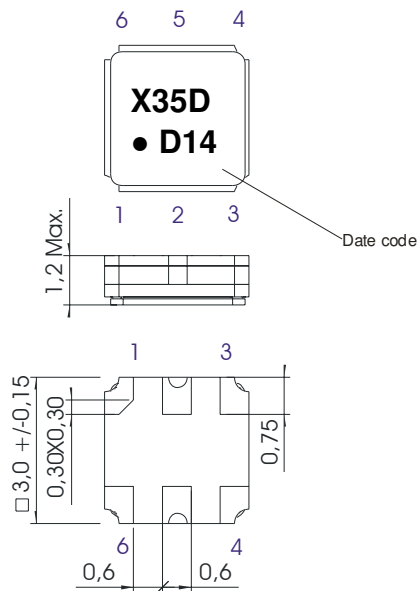
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Filter characteristic



Construction and pin connection

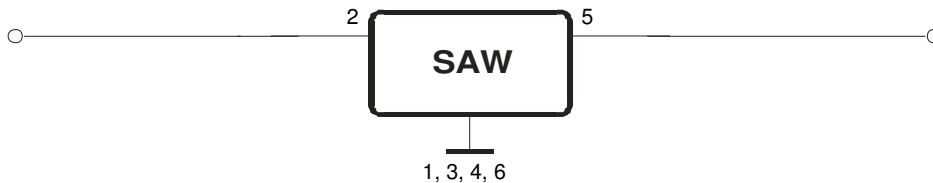
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Output
- 6 Ground

Date code: Year + week
 D 2013
 E 2014
 F 2015
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0.35 mm or g respectively, 1 octave per min, 10 cycles per plane, 3 planes; DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

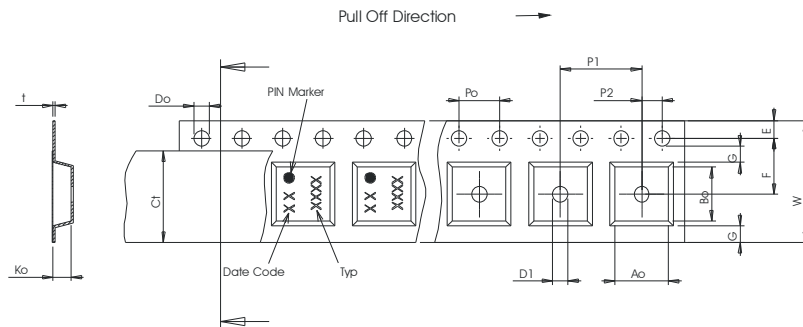
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

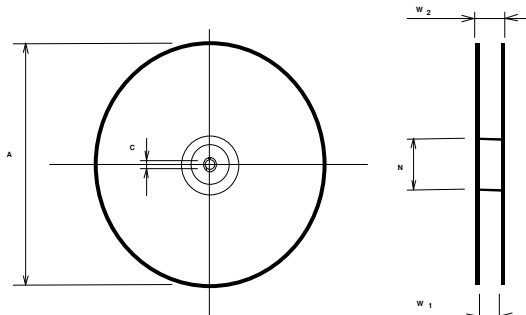
Tape (all dimensions in mm)

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,3 ± 0,1



Reel (all dimensions in mm)

- A : 180
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 60
- C : 13,0 ± 0,2



The minimum bending radius is 45 mm.

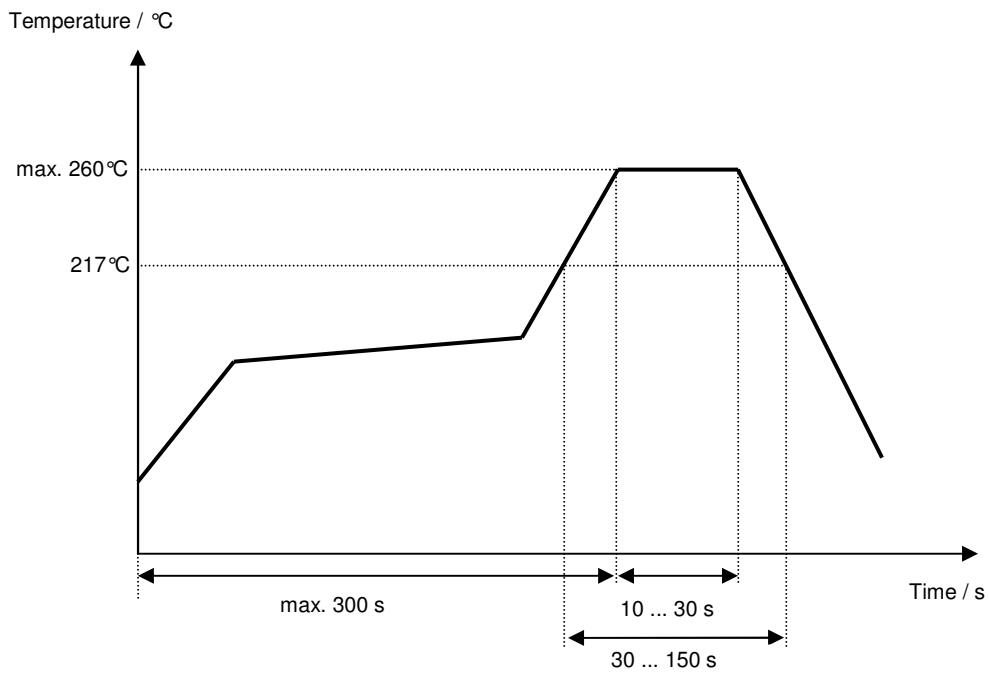
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History:

Version	Reason of changes	Name	Date
1.0	- Generation of development specification	A. Molke	24.07.2012
1.1	- Generation of filter specification	S.Springfeldt	05.04.2013