

**Vectron International****Filter specification****TFS 1864****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	200 Ω	-0,36 pF
Output:	75 Ω	

**Characteristics**

## Remark:

The nominal frequency  $f_N$  is fixed at 1864,0 MHz. The insertion loss  $a_e$  is defined as loss value determined at  $f_N$ . Reference level for the relative attenuation  $a_{rel}$  of the TFS 1864 is the insertion loss  $a_e$ . All specified data are met within the operating temperature range.

<b>D a t a</b>	<b>typ. value</b>		<b>tolerance / limit</b>			
<b>Insertion loss</b> (reference level)	$a_e$	2,2	dB	max.	3,0	dB
<b>Nominal frequency</b>	$f_N$	-			1864,0	MHz
<b>Passband</b>	PB	-		$f_N \pm$	20,0	MHz
<b>Pass band variation</b>		1,2	dB	max.	2,0	dB
<b>Relative attenuation</b>	$a_{rel}$					
0,3 MHz ... 862 MHz		64	dB	min.	55	dB
862 MHz ... 1100 MHz		57	dB	min.	46	dB
1100 MHz ... 1655,5 MHz		47	dB	min.	43	dB
1655,5 MHz ... 1771,3 MHz		44	dB	min.	33	dB
1956,3 MHz ... 2072,1 MHz		44	dB	min.	33	dB
2072,1 MHz ... 3000 MHz		40	dB	min.	35	dB
3000 MHz ... 6000 MHz		30	dB	min.	15	dB
<b>Group delay ripple</b>						
1845,8 MHz ... 1882,1 MHz		5	ns	max.	10	ns
<b>Input VSWR within PB</b>		1,9	:1	max.	2,2	:1
<b>Output VSWR within PB</b>		1,7	:1	max.	2,2	:1
<b>CMRR *** within PB</b>		26	dB	max.	20	dB
<b>Input power level</b>		-		max.	10	dBm
<b>Permissible DC voltage</b>		-		max.	0	V
<b>Operable temperature range</b>		-			- 30 °C ... + 80 °C	
<b>Operating temperature range</b>	OTR	-			- 20 °C ... + 50 °C	
<b>Storage temperature range</b>		-			- 50 °C ... +125 °C	
<b>Temperature coefficient of frequency</b>	$TC_f$ **	-46	ppm/K		-	

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T0}(\text{MHz})$

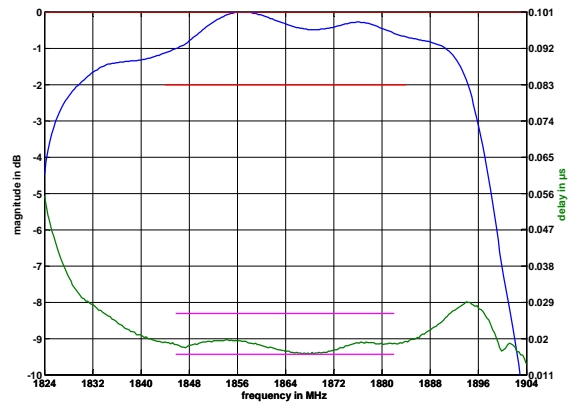
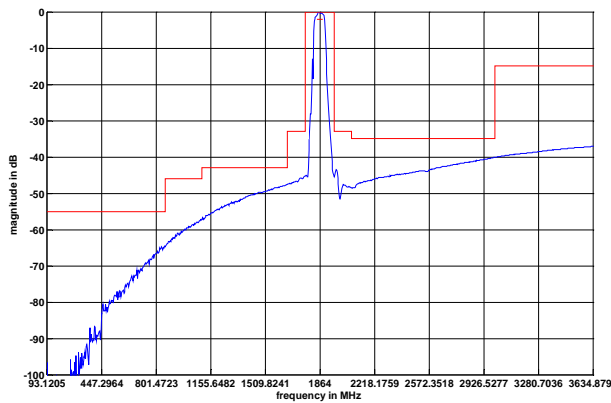
\*\*\*) CMRR : Common Mode Rejection Ratio

**Generated:****Checked / Approved:**

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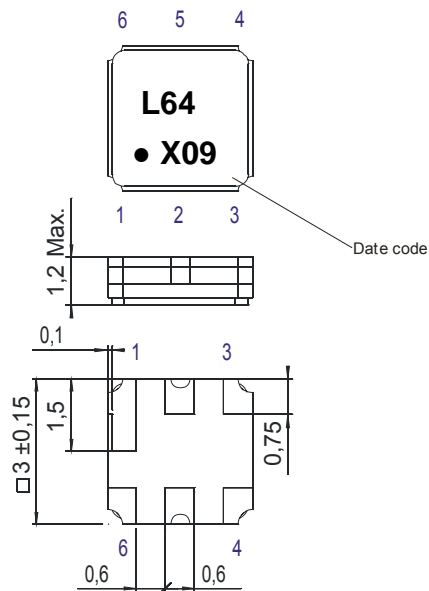
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**Filter characteristic**



**Construction and pin connection**

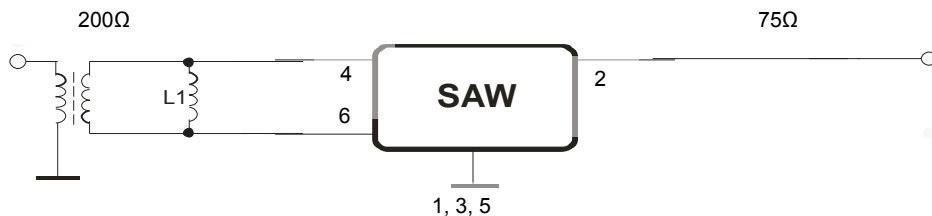
(All dimensions in mm)



- 1 Ground
- 2 Output
- 3 Ground
- 4 Input
- 5 Ground
- 6 Input

Date code: Year + week  
 X 2009  
 A 2010  
 B 2011  
 ...

**200 Ohm / 75 Ohm Test circuit**



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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

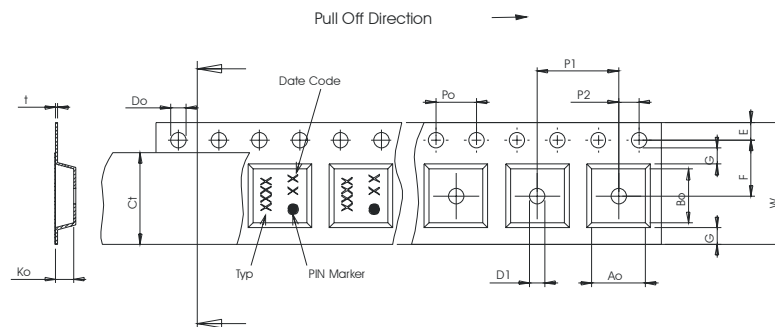
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	9000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

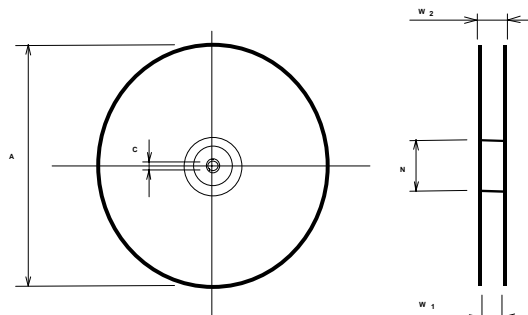
**Tape (all dimensions in mm)**

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

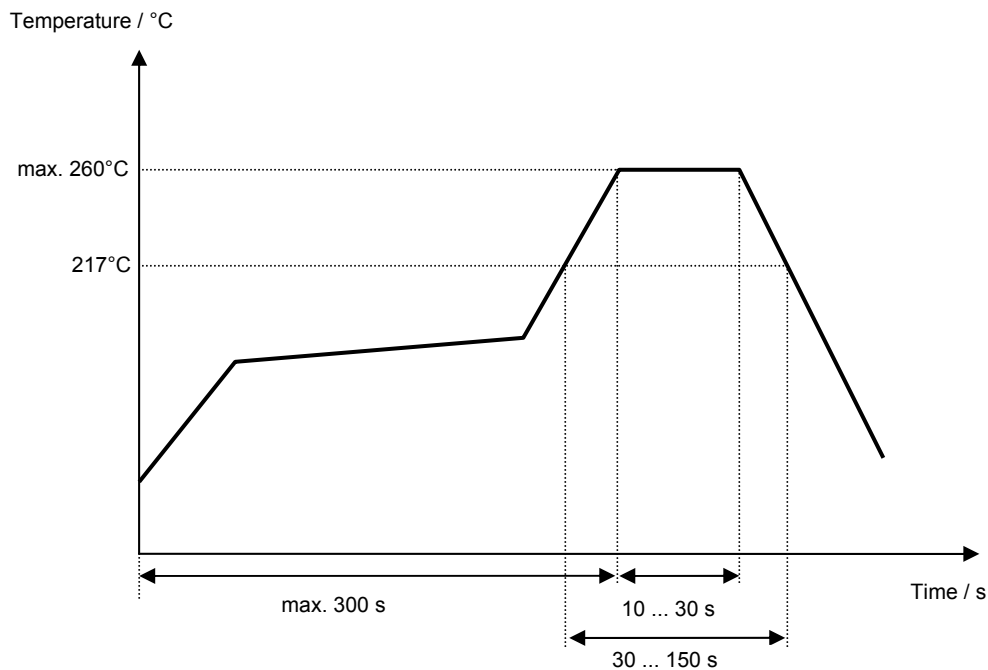
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## Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- Generation of development specification	Strehl	19.06.2007
1.1	- Change and add data	Strehl	24.07.2007
1.2	- Change insertion loss, passband - Change passband variation and OTR	S. Channaa	31.01.2008
1.3	- Change attenuation and vswr - Add typical values, filter characteristic, generation of filter specification	S. Channaa	06.05.2008
1.4	- Correct construction	Strehl	09.06.2008
1.5	- Change Input power level	S. Channaa	27.02.2009