

Vectron International**Filter specification****TFS 781A****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

Characteristics

Remark:

The maximum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 781,5 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit		
Insertion loss (reference level)	a_e	1,6	dB	max.	3,0	dB
Nominal frequency	f_N	-			781,5	MHz
Passband	PB	-		f_N	±	5,5 MHz
Pass band ripple	p-p	0,5	dB	max.	1,5	dB
Relative attenuation	a_{rel}					
734 MHz ... 757 MHz		37	dB	min.	25	dB
851 MHz ... 894 MHz		35	dB	min.	20	dB
Return loss within PB		16	dB	min.	10	dB
Input power level		-		max.	15**	dBm
Operating temperature range	OTR	-			- 25 °C ... + 85 °C	
Storage temperature range		-			- 40 °C ... + 85 °C	
Temperature coefficient of frequency	TC_f *	-39	ppm/K		-	

*) $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{CAT}(\text{MHz})$.

***) 25dBm short term in frequency range 734MHz...757MHz

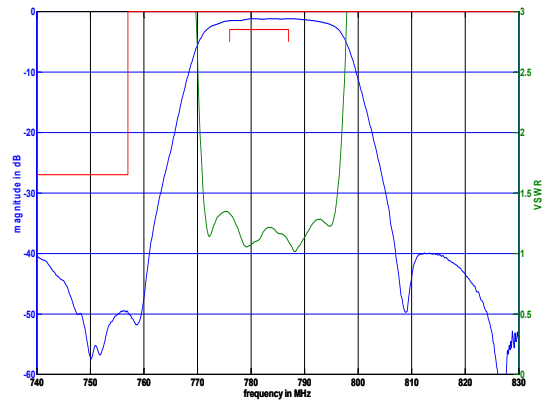
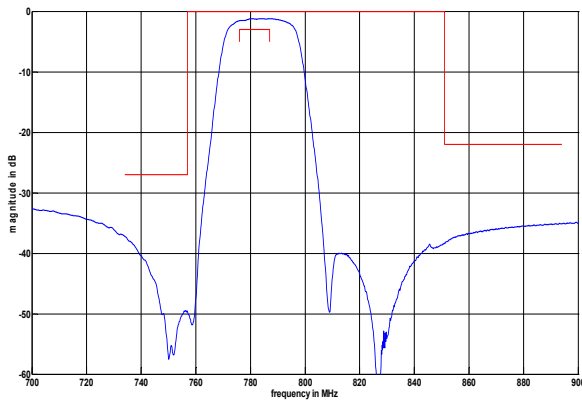
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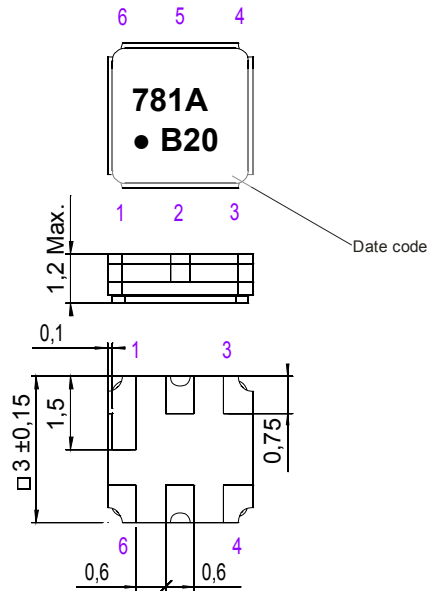
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Filter characteristic



Construction and pin connection

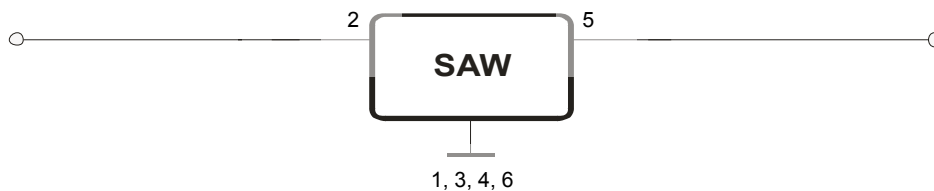
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Output
- 6 Ground

Date code: Year + week
 B 2011
 C 2012
 D 2013
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. ESD ANSI/ESD S20.20-1999, class 1A for HBM

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

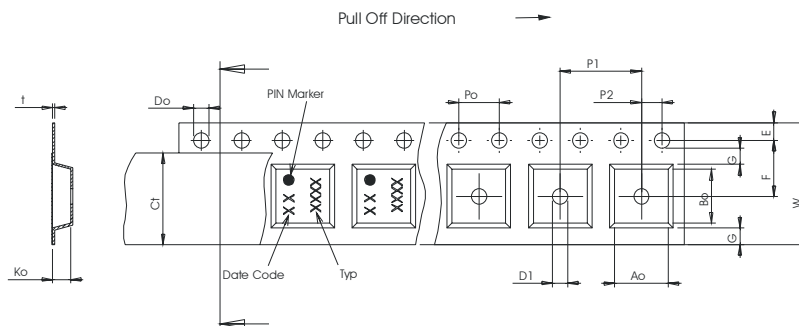
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

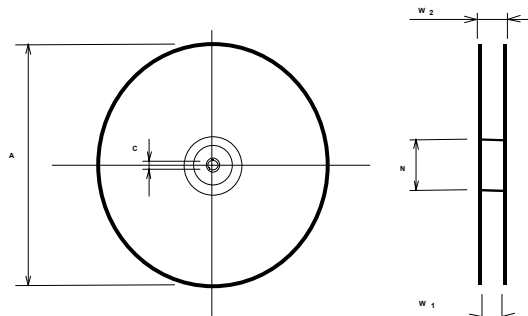
Tape (all dimensions in mm)

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,3 ± 0,1



Reel (all dimensions in mm)

- A : 180
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 60
- C : 13,0 ± 0,2



The minimum bending radius is 45 mm.

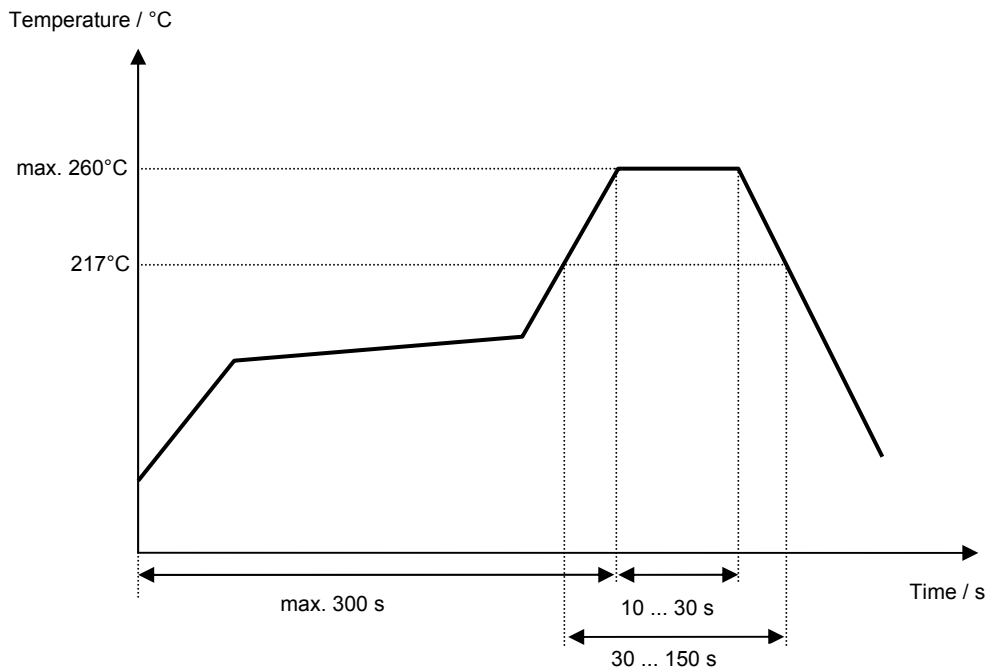
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Strehl	04.08.2008
1.1	- Change construction	Strehl	12.08.2008
1.2	- add of typical values and filter characteristics	Pfeiffer	27.04.2009
2.0	- Adding additional stop band criteria @734MHz...757MHz - Adding short term input power level of 25dBm - Change of tape and reel orientation	S.Springfeldt	10.05.2011

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